

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : ☐									

Work Order ID 144387

144387

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Item ID: D350-607-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH
 Start Date: 5/30/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/6/2016 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Small Fab								
Small Fab	Memo	0.87							
Small Fab	Assemble as per Dwg D350-607								
	Seal support gusset seam with white sikaflex-291								
	Batch: <u>A11 134487</u>								
	Expiry date: <u>12/1/17</u>								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.02							
Quality Control	*****Ensure label for weight capacity is correct*****								
140	Pick Kit	0.00							
140									
Packaging	Memo	0.00							
Packaging									

JUN 06 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Work Order ID 144387

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Item ID: D350-607-041 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH Stop *NS2*

Start Date: 5/30/2016 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 6/6/2016 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC4- 100% Inspect kits for completeness	0.00							
150									
QC	Memo	0.03				BAS			
Quality Control						27			
						9-89			
									JUN 06 2016
160	Packaging	0.00							
160									
Packaging	Memo	0.00				BAS			
Packaging	Identify and pack for shipping as per PPP D350-607-041					27			
	Location: _____					9-89			
									JUN 06 2016
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.10							
Quality Control									
									JUN 06 2016

JUN 06 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:M 05.09.02 Added D2856-400-720KJ/JLM
 IPP Rev:N 07-12-21 ECN1068 DD IPP Rev:O as
 per ECN10-545 DD 10.04.16 verified by:EC IPP REV:P 12.07.24 AS
 PER ECN 12-603 DD VERF:EC IPP REV:Q 13.08.07 AS PER IIN
 REV.A DD VERF:JLM IPP REV:R 15.01.06 AS PER
 DSI9709REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2221		Manufactured	No			110	Each	0.0000	1	1			
D2221									**				
Basket Base Assembly													
D2512		Manufactured	No			110	Each	0.0000	1	1			
D2512									**				
Basket Lid													
D2022-101		Manufactured	No			110	Each	93.0000	2	2			
D2022-101									**				
Spacer													

B144368 (1x) All 16/06/07

B144366 (1x) All 16/06/07

DAS
6
9-89

Location	Loc Qty	Loc Code
ST001	47	
132703	47	
ST012a	46	
140201	46	

D2258-200		Manufactured	No			110	Each	11.0000	1	1			
D2258-200									**				
Weight Placard 200lb													

DAS
6
9-89

Location	Loc Qty	Loc Code
ST005	11	
139697	11	

/

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

D2332-041

Manufactured No

110

Each

4.0000

1 1

D2332-041

Lid Prop Assembly 6.69"

**

143602 54



Location

Loc Qty

Loc Code

FG

2

132567

1

89226

1

ST367

2

136953

2

D2530

Manufactured No

110

Each

1.0000

1 1

D2530

Handle Weldment

**

144234

DAS
6
9-89

Location

Loc Qty

Loc Code

ST379

1

140965

1

D2535

Manufactured No

110

Each

71.0000

2 2

D2535

Spring

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST008

46

138588

2

139657

44

ST012a

25

143808

25

D2537

Manufactured No

110

Each

21.0000

2 2

D2537

Bushing

**

141583

DAS
6
9-89

Location

Loc Qty

Loc Code

ST008

21

139004

1

141054

20

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

D2728-3	Manufactured	Yes	110	Each	0.0000	1	1
---------	--------------	-----	-----	------	--------	---	---

D2728-3

Dart Logo Label Large

D2931	Manufactured	No	110	Each	1,599.000	2	2
-------	--------------	----	-----	------	-----------	---	---

D2931

Bumper

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST013	76	
-------	----	--

86435	76	
-------	----	--

ST025A	1523	
--------	------	--

86435	1523	
-------	------	--

AN3-16A	Purchased	No	110	Each	88.0000	2	2
---------	-----------	----	-----	------	---------	---	---

AN3-16A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

GA	45	
----	----	--

117441	45	
--------	----	--

ST348	43	
-------	----	--

M133790	43	
---------	----	--

AN4-7A	Purchased	No	110	Each	85.0000	2	2
--------	-----------	----	-----	------	---------	---	---

AN4-7A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST325	7	
-------	---	--

m133790	7	
---------	---	--

ST345	78	
-------	----	--

m134249	78	
---------	----	--

DAG
6
9-89

DAG
6
9-89

DAG
6
9-89

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-22A

Purchased

No

110

Each

134.0000

1

1

AN4-22A

Bolt

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

50

116419

50

ST342

84

123348

84

AN4-24A

Purchased

No

110

Each

73.0000

1

1

AN4-24A

Bolt

DAS

6

9-89

Location

Loc Qty

Loc Code

ST342

18

M126175

18

ST343

55

128403

55

AN5-17A

Purchased

No

110

Each

147.0000

4

4

AN5-17A

Bolt

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

33

117872

33

over003

75

m134606

75

ST337

39

m134055

39

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Page 5

Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

110

Each

1,801.000

2

2

NAS1149DN832.J

Washer

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST265

1717

M131697

220

M134180

1497

2

NAS1149D0463J

Purchased

No

110

Each

3,331.000

2

2

NAS1149D0463.J

WASHER

Location

Loc Qty

Loc Code

GA

452

M129390

41

M132035

21

M134508

390

ST260a

1850

M134508

600

M134573

1250

ST263

41

M134039

41

ST269

988

M132317

100

M132677

888

DAS
6
9-89

DAS
6
9-89

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Page 6

Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0416J

Purchased

No

110

Each

4,270.000

2

2

NAS1149D0416.I

WASHER

Location

Loc Qty

Loc Code

GA

246

m131511

246

ST260a

1984

m131511

1984

ST264

2040

m131511

2040

NAS1149D0563J

Purchased

No

110

Each

1,522.000

4

4

NAS1149D0563.I

Washer

Location

Loc Qty

Loc Code

GA

288

m125807

2

m133769

286

ST260a

1000

m134497

1000

ST263

135

m134257

135

ST269

99

m128257

99

AS
6
9-89

DAS
6
9-89

JUN 03 2016

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN970-4

Purchased

No

110

Each

110.0000

4

4

AN970-4

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260a

100

m133769

50

m133992

50

ST321

10

m134039

10

MS20600-AD4W3

Purchased

No

110

Each

430.0000

2

2

MS20600-AD4W3

Cherry Rivets

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

160

m129795

160

ST308

186

m133316

24

m134167

162

WA003

84

m130018

84

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Work Order ID: 144387

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Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

1,799.000

2

2

MS21042I 3

Nut

134634

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

792

m133790

6

m134360

786

Return2016

1

M132382

1

ST304

906

m134039

12

m134360

894

DAG
6
9-89

MS21042L4

Purchased

No

110

Each

2,400.000

4

4

MS21042I 4

Locknut

134762

DAG
6
9-89

Location

Loc Qty

Loc Code

FP001

37

m133363

37

GA

339

m133769

339

OVER007

1500

m134509

500

m134606

1000

ST303

427

m134055

9

m134502

418

ST305

97

m130922

97

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

110

Each

521.0000

4

4

MS21042L5

Nut

**

134674

Location

Loc Qty

Loc Code

GA

133

m127813

133

OVER007

100

m134509

100

ST303

288

m134055

38

m134567

250

DAS
6
9-89

D350-607-241

Manufactured

No

140

Each

2.0000

1

1

D350-607-241

AS350/355 Basket Mounting System

**

314739

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

PKG12

2

130352

2

JUN 03 2016

314739

SmB

DAS
27
9-89

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

140

Each

2,400.000

5

5

MS21042L4

Locknut

**

134762

DAS 6 28
9-89 9-89

Location

Loc Qty

Loc Code

FP001

37

m133363

37

GA

339

m133769

339

OVER007

1500

m134509

500

m134606

1000

ST303

427

m134055

9

m134502

418

ST305

97

m130922

97

NAS1149D0463J

Purchased

No

140

Each

3,331.000

10

10

NAS1149D0463J

WASHER

**

134754

DAS 6 28
9-89 9-89

Location

Loc Qty

Loc Code

GA

452

M129390

41

M132035

21

M134508

390

ST260a

1850

M134508

600

M134573

1250

ST263

41

M134039

41

ST269

988

M132317

100

M132677

888

JUN 03 2016

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Work Order ID: 144387

144387

Parent Item: D350-607-041

D350-607-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH

Start Date: 5/30/2016

Required Date: 6/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Purchased

No

140

Each

206.0000

1

1

AN4-12A

Bolt

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

over003

125

m134606

125

ST344

71

m134180

71

Manufactured

No

140

Each

17.0000

1

1

D2324

D2324

Strut Assembly

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST367

17

120341

1

130989

16

Purchased

No

140

Each

312.0000

4

4

AN4-15A

AN4-15A

Bolt

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

34

120449

34

ST343

278

m134606

278

DAS
6
9-89

JUN 03 2016

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-1 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6
REF CANADIAN STC: SH94-14
REF FAA STC: SR00213NY
REF EASA STC: 10016996

1.0 PURPOSE

It has come to DART's attention that Installation Instructions D350-607-1 Rev. A and Instructions for Continued Airworthiness ICA-D350-607 Rev.6 were issued with incorrect bolt length information. The purpose of this DART Service Instruction (DSI) is to amend the following items:

- 1.1 Figures 2 and 3 of Installation Instructions D350-607-1 Rev. A;
- 1.2 Figures 25-1 and 25-2 of Instructions for Continued Airworthiness ICA-D350-607 Rev. 6
- 1.3 Parts lists of Installation Instructions D350-607-1 Rev. A and Instructions for Continued Airworthiness ICA-D350-607 Rev.6

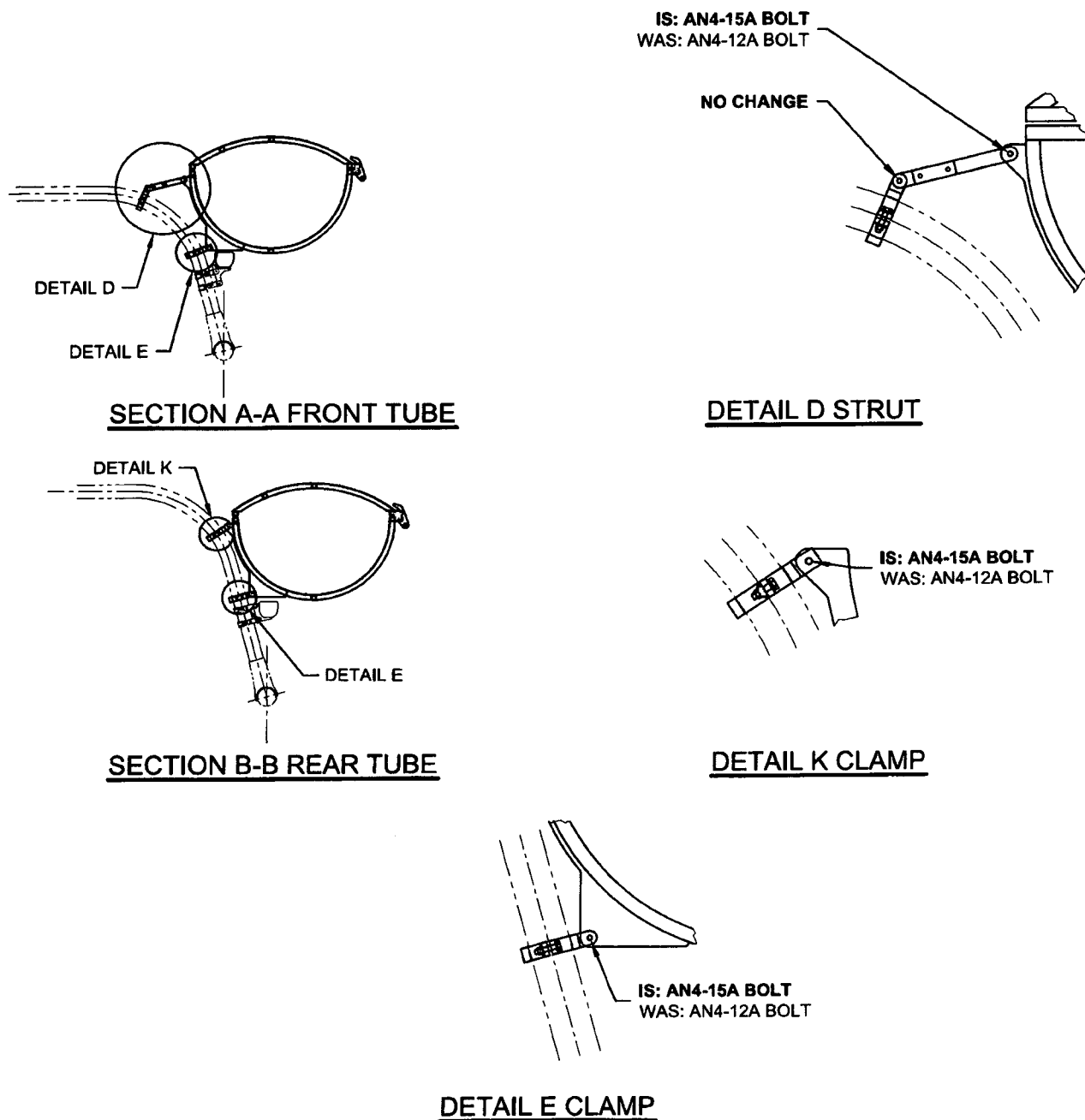
2.0 CORRECTIONS TO THE FIGURES AND PARTS LISTS

- 2.1 Sheet 2 of this DSI amends Figures 2 of D350-607-1 Rev. A and 25-1 of ICA-D350-607 Rev. 6;
- 2.2 Sheet 3 of this DSI amends Figures 3 of D350-607-1 Rev. A and 25-2 of ICA-D350-607 Rev. 6;
- 2.3 Sheet 4 of this DSI amends the Parts Lists of Installation Instructions D350-607-1 Rev. A (Sections 6.1 and 6.2) and ICA-D350-607 Rev. 6 (Sections 25.27.1 and 25.27.2).

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CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01
APPROVED 
BY: <u>D. SHEPHERD (DE # 02)</u>
DATE: <u>14.09.25</u>
CERT. NO.: <u>SH94-14</u>
ISSUE NO.: <u>6</u>

A	NEW ISSUE	MB	14.09.25
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9709	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
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14.09.25			



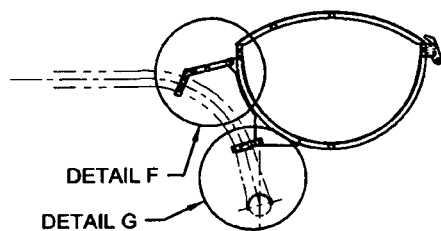
**FIGURE 1: CHANGES TO FIGURE 2 OF D350-607-1 REV. A
AND FIGURE 25-1 OF ICA-D350-607 REV. 6**

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AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

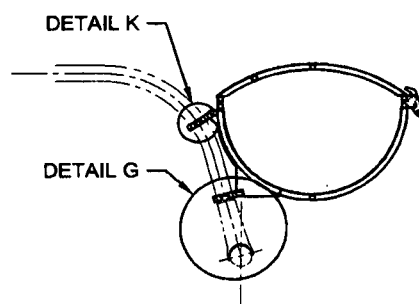
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BY: D. SHEPHERD (DE # 02)

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MFG. APPR.	N/A	DSI 9709	SHEET 2 OF 4
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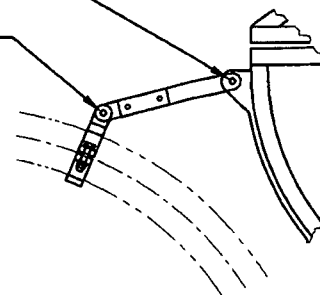
SECTION A-A FRONT TUBE



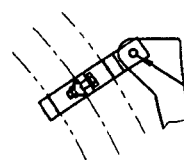
SECTION B-B REAR TUBE

IS: AN4-15A BOLT
WAS: AN4-12A BOLT

NO CHANGE

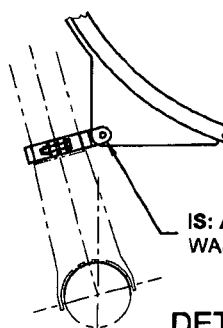


DETAIL F STRUT



IS: AN4-15A BOLT
WAS: AN4-12A BOLT

DETAIL K CLAMP



IS: AN4-15A BOLT
WAS: AN4-12A BOLT

DETAIL G CLAMP

**FIGURE 2: CHANGES TO FIGURE 3 OF D350-607-1 REV. A
AND FIGURE 25-2 OF ICA-D350-607 REV. 6**

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AIRCRAFT CERTIFICATION
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DAO # 01-O-01

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BY: *[Signature]*
D. SHEPHERD (DE # 02)

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MFG. APPR.	N/A	DSI 9709	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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3.0 CORRECTIONS TO THE PARTS LISTS

IS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

WAS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
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APPROVED
BY: 
D. SHEPHERD (DE # 02)

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MFG. APPR.	N/A	REV. A SHEET 4 OF 4
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DE APPR.		PARTS LIST CORRECTION
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6.0 PARTS LIST

6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)